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(54) Title: **SUGAR-FREE HARD COATINGS PREPARED FROM LIQUID MALITOL COMPRISING DP<sub>4+</sub> FRACTION**

(57) Abstract: The present invention discloses a sugar-free hard coating prepared from a liquid maltitol syrup comprising DP<sub>4+</sub> fraction. In the chewing gum process, the liquid maltitol can be applied at high dry substance, i.e. higher than 65%. The obtained hard coating is crunchy, non-sticky and is not cracking during post-processing.

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## **Sugar-free hard coatings prepared from liquid maltitol comprising DP<sub>4+</sub> fraction**

### Technical field

The present invention relates to a sugar-free hard coating prepared from a liquid coating syrup of maltitol comprising DP<sub>4+</sub> fraction and from 95 and 97% maltitol by weight of the dry matter content. The present invention relates to sugar-free hard-coated comestibles having regular surfaces and non-sticky hard coating.

### Background of the invention

Conventional panning procedures to prepare hard coatings generally work with sucrose, but recent advances in panning have allowed the use of other carbohydrate materials to be used in the place of sucrose. Sucrose proves to be detrimental for teeth and causes dental caries due to easy formation of acids. Therefore coatings are nowadays increasingly made of sugar-free compositions.

The appearance of the coating is sometimes affected by the crystallisation difficulties. To obtain good hard coatings, even crystallisation must occur during application and drying.

EP 0 201 412 describes a confectionery or pharmaceutical product provided with a hard sugarless coating obtained by hard coating using a maltitol syrup having a dry matter content from 50 to 70% by weight, the said coating being essentially crystalline and comprising at least 90% by weight of maltitol.

### Summary of the invention

The present invention relates to sugar-free hard-coated comestibles consisting of a hard coating and an edible, chewable and/or pharmaceutical core and said hard coating is obtainable by using a coating syrup comprising at least 95% maltitol and characterised in that dry matter content of syrup is from 68-72%, and dry matter content of syrup is comprising from 0.7-1.5% by weight of DP<sub>4+</sub>.

The present invention relates to sugar-free hard-coated comestibles wherein the hard coating is obtainable from a maltitol syrup which is consisting of:

- a) From 95-97% by weight of maltitol,
- b) Maximum 1.5% by weight of DP<sub>1</sub>,
- c) From 0 – 1.5% by weight of DP<sub>3</sub>, and
- d) From 0.7-1.5% by weight of DP<sub>4+</sub>.

The current invention further relates to sugar-free hard-coated comestibles wherein the core is selected from the group consisting of pharmaceutical tablets, chewing gum, confectionery product, chocolate and nut.

The current invention describes a sugar-free hard-coated comestible wherein the core is chewing gum and the hard coating is non-sticky and the surface of the hard coating is regularly formed and remains intact during processing.

The current invention relates to a process for preparing sugar-free hard-coated comestibles and said process is comprising the following steps:

- a) Applying a coating syrup, which is containing a maltitol syrup, onto the cores of the comestibles in a moving bed of a coating apparatus,
- b) Applying maltitol in powder form for obtaining coated cores,
- c) Drying the coated cores by using drying air in the temperature range of from 15 to 45°C and a moisture content of at most 50% relative humidity and said process is characterised in that maltitol syrups of step a) has a dry matter content from 68-72% and said maltitol syrup is comprising 0.7-1.5% by weight of DP<sub>4+</sub>.

The current invention relates to a process wherein in step a) dry matter content of maltitol syrup is consisting of :

- i) From 95-97% by weight of maltitol,
- ii) - Maximum 1.5% by weight of DP<sub>1</sub>,
- iii) From 0 – 1.5% by weight of DP<sub>3</sub>,
- iv) From 0.7-1.5% by weight of DP<sub>4+</sub>.

Furthermore, the current invention relates to the use of maltitol syrup comprising from 0.7-1.5% DP<sub>4+</sub> on dry matter for improving hard coating of hard-coated comestibles.

The current invention relates to said use wherein the syrup has a dry matter content of from 68-72%.

#### Brief description of the drawings

Figure 1 is a photograph, with magnification of 6x10.

It shows that the hard coating prepared with the liquid maltitol syrup of 96% maltitol and 0.7-1.5% by weight of DP<sub>4+</sub> based on dry matter, is giving a smooth regular surface.

#### Detailed description of the invention

The present invention relates to sugar-free hard-coated comestibles consisting of a hard coating and an edible, chewable and/or pharmaceutical core and said hard coating is obtainable by using a coating syrup comprising at least 95% maltitol and characterised in that dry matter content of syrup is from 68-72%, and dry matter content of syrup is comprising from 0.7-1.5% by weight of DP<sub>4+</sub>.

The present invention relates to sugar-free hard-coated comestibles wherein the hard coating is obtainable from a maltitol syrup which is consisting of:

- a) From 95-97% by weight of maltitol,
- b) Maximum 1.5% by weight of DP<sub>1</sub>,
- c) From 0 – 1.5% by weight of DP<sub>3</sub>, and
- d) From 0.7-1.5% by weight of DP<sub>4+</sub>.

EP 0 201 412 describes a maltitol syrup which is consisting of 97.1% by weight of maltitol, 1.1% by weight of sorbitol and 1.8% by weight of maltotriitol. Said syrup is devoid of any DP<sub>4+</sub> fraction and it is clearly demonstrated that it is not possible to obtain a regular surface when applying the maltitol syrup at a dry substance content higher than 65%. In cases where higher dry substance is used, the crystallisation is irregular and defects on the surface appear.

Surprisingly, the current invention demonstrates that maltitol syrups containing from 0.7-1.5% DP<sub>4+</sub> on dry matter content, and from 95-97% maltitol on dry matter content, are suitable to use syrups at a dry substance higher than 65%, i.e. at dry substance of 68-72% and yet regular hard coatings are obtained (see Figure 1).

Preferably, maltitol syrups having a dry matter content from 70-72%, result in a hard coating with a homogeneous surface.

The hard coatings can be prepared according to a process which is similar to the process described for sorbitol coating in WO 91/09989, and said hard coating process comprises the following steps:

- a) Applying a coating syrup, containing maltitol syrup, onto the cores of the comestibles in a moving bed of a coating apparatus,
- b) Applying maltitol in powder form for obtaining coated cores,
- c) Drying the coated cores by using drying air in the temperature range of from 15 to 45°C and a moisture content of at most 50% relative humidity and said process is characterised in that maltitol syrup of step a) has a dry matter content from 68-72% and said maltitol syrup is comprising 0.7-1.5% by weight of DP<sub>4+</sub>.

The current invention relates to a process wherein step a) dry matter is content of maltitol syrup is consisting of :

- i) From 95-97% by weight of maltitol,
- ii) Maximum 1.5% by weight of DP<sub>1</sub>,
- iii) From 0 – 1.5% by weight of DP<sub>3</sub>,
- iv) From 0.7-1.5% by weight of DP<sub>4+</sub>.

The hard coating can be prepared by applying a coating syrup which is containing besides the maltitol syrup, additives, such as anti-sticking components, binding agents, dispersing agents, film formers, colourings agents and/or flavouring agents. In fact, any colouring agent which is approved for use in foodstuffs may be used. Furthermore, flavouring agents in liquid or solid form of both natural and synthetic origin can be used.

The hard coating of said sugar-free hard-coated comestibles consists of from 1 to 100 layers.

In general a plurality of layers is obtained by applying single coats allowing the layers to dry, and then repeating the process. Any number of the coats may be applied to the core. Coatings of from 1 to 100 layers are easily obtained, preferably the number of

layers is between 1 and 40. The optimal amount of layers will depend on the desired application and can be determined experimentally.

The current invention further relates to sugar-free hard-coated comestibles wherein the core is selected from the group consisting of pharmaceutical tablets, chewing gum, confectionery product, chocolate and nut.

Especially a sugar-free hard-coated comestible wherein the core is chewing gum and the hard coating is non-sticky and the surface of the hard coating is regularly formed and remains intact during processing and during any post-treatment (such as packaging) is disclosed by the current invention. A coating syrup prepared from a maltitol syrup which is comprising 99 – 100% by weight of maltitol, gives a coating which is brittle and results in breakage and causes problems after processing, such as during packaging, etc.

The effectiveness of the current invention is further demonstrated by the hard coating of a chewing gum (example 1- figure 1). Figure 1 demonstrates the regular surface of the hard coating.

Furthermore, the current invention relates to the use of maltitol syrup comprising from 0.7-1.5% DP<sub>4+</sub> on dry matter for improving hard coating of hard-coated comestibles.

The current invention relates to said use wherein the syrup has a dry matter content of from 68-72%.

The use of said maltitol syrup results in a regular surface of hard coating.

In particular the content of DP<sub>4+</sub> in the liquid maltitol syrup, makes the current syrup suitable for hard coating process and for obtaining a regular surface.

The current invention has the following advantages:

- the liquid maltitol syrup can be applied at high dry matter content and yet regular surfaces of hard coating can be obtained,
- the process for hard coating does not need evaporation of the excess of water, since the liquid maltitol syrup is available at high dry substance, and this is resulting in a more economical process.
- the coating remains intact during processing and during handling afterwards, such as during packaging etc,

The present invention is illustrated by way of the following example.

#### Example 1

The coating was performed in a 2 kg coating pan.

1.5kg cores, wherein the weight of uncoated centres was 0.9 g each, were rotating at 8 rpm. 5ml coating syrup (liquid maltitol syrup consisting of 96% maltitol, 1.4% DP1, 1.4% DP3, and 0.9% DP4+ based on dry matter content and having a dry matter content of 70.3%) (C☆Maltidex 163K9) was spread over the centres. Dry maltitol powder was added to avoid stickiness and to start the crystallisation. The drying step was carried out by blowing air into the coating pan at 24°C. The coating was built up by repetitively applying this process. The amount of syrup added increased up to 30ml/layer.

The coated chewing gum is shown in Figure 1, wherein it is clearly demonstrated that the hard coating has a regular, homogeneous surface.

The hard coating remains intact during processing and during handling (packaging) afterwards.

Claims

1. Sugar-free hard-coated comestibles consisting of a hard coating and an edible, chewable and/or pharmaceutical core and said hard coating is obtainable by using a coating syrup comprising at least 95% maltitol and characterised in that
  - a) dry matter content of syrup is from 68-72%, and
  - b) dry matter content of syrup is comprising from 0.7-1.5% by weight of DP<sub>4+</sub>.
2. Sugar-free hard-coated comestibles according to claim 1 characterised in that said maltitol syrup is consisting of:
  - a) From 95-97% by weight of maltitol,
  - b) Maximum 1.5% by weight of DP<sub>1</sub>,
  - c) From 0 – 1.5% by weight of DP<sub>3</sub>,
  - d) From 0.7-1.5% by weight of DP<sub>4+</sub>.
3. Sugar-free hard-coated comestibles according to claim 1 or 2 wherein the core is selected from the group consisting of pharmaceutical tablets, chewing gum, confectionery product, chocolate and nut.
4. Sugar-free hard-coated comestibles according to claim 3 characterised in that the core is chewing gum and the hard coating is non-sticky and the surface of the hard coating is regularly formed and remains intact during processing.
5. Process for preparing sugar-free hard-coated comestibles and said process is comprising the following steps:
  - a) Applying a coating syrup, containing a maltitol syrup, onto the cores of the comestibles in a moving bed of a coating apparatus,
  - b) Applying maltitol in powder form for obtaining coated cores,
  - c) Drying the coated cores by using drying air in the temperature range of from 15 to 45°C and a moisture content of at most 50% relative humidity and said process is



characterised in that maltitol syrups of step a) has a dry matter content from 68-72% and said maltitol syrup is comprising 0.7-1.5% by weight of DP<sub>4+</sub>.

6. Process according to claim 5 characterised in that in step a) dry matter of maltitol syrup is consisting of:
  - a) From 95-97% by weight of maltitol,
  - b) Maximum 1.5% by weight of DP<sub>1</sub>,
  - c) From 0 – 1.5% by weight of DP<sub>3</sub>,
  - d) From 0.7-1.5% by weight of DP<sub>4+</sub>.
7. Use of maltitol syrup comprising from 0.7-1.5% by weight of DP<sub>4+</sub> on dry matter for improving hard coating of hard-coated comestibles.
8. Use according at claim 7 characterised in that said syrup is applied at dry matter content from 68-72%.



Figure 1

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## INTERNATIONAL SEARCH REPORT

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A. CLASSIFICATION OF SUBJECT MATTER  
IPC 7 A23G3/00 A23G3/30

According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 A23G A61K A23L A23P

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, WPI Data, PAJ, FSTA

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☒ Further documents are listed in the continuation of box C.

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